

Date: Friday, 23/02/2007 12:40:03 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3550-1
 Job Number : 30962
 Estimate Number : 10804
 P.O. Number : N/A Part Number : D35501
 This Issue : 23/02/2007 S.O. No. : N/A Drawing Number : REWORK
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : N/A
 Previous Run : 00015 Material : N/A
 Due Date : 02/03/2007 Qty: 9 Um: Each
 Written By :
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 REMOVE FROM STOCK:
 D3550-1 B 30637

FF 07-02-26 9

2.0 D35501 STRUT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)
 STRUT

FF 07-02-26 9

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 REWORK PER DRWG D3350 REV.B

FF 07-02-26 9

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 07/02/26 9

5.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
 RE-POWDER COAT WHITE PER QSI 005

FD/

07/02/26

9

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Drawing Name: D3550-1

Job Number: 30962

Part Number: D33501

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PC 7/2/27 (9)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
BAG & TAG USING NEW B/N

PC 7/2/27 (9)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SR 07/02/27 (9)
U 5.2.27

Job Completion

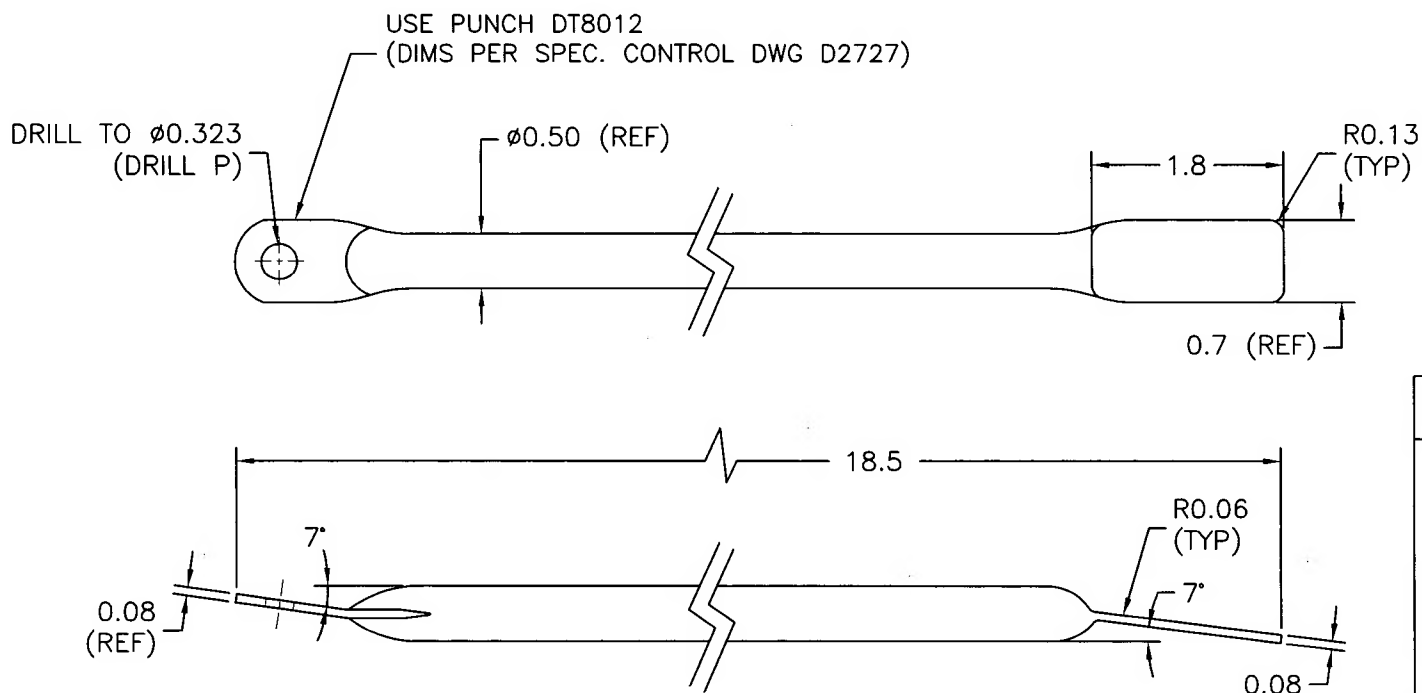


PRELIMINARY ISSUE

UNDER REVIEW

07.02.22 LE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
LE	LE	DRAWING NO.	REV. B
CHECKED PH	APPROVED	D3550	SHEET 1 OF 1
DATE 07.02.13	TITLE STRUT	SCALE NTS	
A	06.10.24	NEW ISSUE	
B	07.02.13	18.5 WAS 20.13; 1.8 WAS 1.5	



D3550-1 STRUT

NOTES:

- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL
(REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER

UNDER REVIEW